

## STUDY OF THE STRUCTURAL-PHASE STATE OF SIALON OBTAINED BY SYNTHESIS UNDER THE INFLUENCE OF LOW-TEMPERATURE PLASMA ENERGY

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Sialons appertain to the class of ceramic materials with excellent high-temperature properties and high mechanical properties. These properties contribute to their wide application in many areas of industry: automobile engines, gas turbine blades, high-performance bearings, etc.

About 10 types of four-component sialons with crystal structures are known. The main and widely used are  $\alpha$ -,  $\beta$ - and O'-SiAlON [1]. Non-stoichiometric composition  $\beta$ -SiAlON described by the formula  $\text{Si}_{6-\varepsilon}\text{Al}_{1+\varepsilon}\text{O}_{1+\delta}\text{N}_{8-\delta}$ . Here  $\delta$  and  $\varepsilon$  characterize deviations from stoichiometry within the limits of  $1 \leq \varepsilon \leq 3.2$  and  $1 \leq \delta \leq 4.2$ . With a lack of nitrogen in the compound, anions  $\text{N}^{3-}$  have two possibilities: 1) create vacancies on the nitrogen sublattice; 2) anions  $\text{O}^{2-}$  infiltrate the nodes on the nitrogen sublattice. A similar situation exists metal nodes on cationic sublattices Al and Si. As a result,  $\beta$ -SiAlON have a wide area of homogeneity and this compound is isostructural to a two-component compound  $\beta$ - $\text{Si}_3\text{N}_4$ .  $\alpha$ -SiAlON is a compound, which already contains four formula units  $\beta$ - $\text{Si}_3\text{N}_4$ , and is described by the formula  $\text{Me}_\varepsilon\text{Si}_{12-(\varepsilon+\delta)}\text{Al}_\varepsilon\text{O}_\delta\text{N}_{16-\delta}$  (Me≡ metal ion). It is known that the phase transition between the two types of SiAlON satisfies the conditions [2]:  $\alpha$ - SiAlON+O<sub>2</sub>→ $\beta$ -SiAlON and  $\beta$ -SiAlON+N<sub>2</sub>→ $\alpha$ -SiAlON. The physical and mechanical properties of these two types of sialon differ significantly.

In [3] data on the study of mullite synthesis by means of thermal influence of plasma beam are given. Application of plasma energy is also possible for the synthesis of other high-temperature ceramics.

The aim of this work was to study the structural-phase composition of the synthesis products obtained by plasma-chemical synthesis of SiAlON.

For the experiment, mixtures were prepared from which briquettes were formed followed by heat treatment in an oven at 400 C° for 30 minutes. Two reaction mixtures are used for the synthesis of SiAlON by the plasma chemical method: SiAlON-I:  $\beta$ - $\text{Si}_3\text{N}_4$ +AlN+H<sub>4</sub>N<sub>2</sub>CO+Na<sub>2</sub>SiO<sub>3</sub>; SiAlON-II:  $\beta$ - $\text{Si}_3\text{N}_4$ +AlN+H<sub>4</sub>N<sub>2</sub>CO+Na<sub>2</sub>SiO<sub>3</sub>+Re (Fe, Co) (where Re=Nd, Pr, La).

High-temperature exposure to the sample was carried out in a plasma jet obtained in a plasma generator of the VPR-410 NPP type. Plasma generator power P =30 kW with specific heat flow  $q=2,3 \times 10^6$  W/m<sup>2</sup>. The plasma gas was nitrogen.

During the interaction of a low-temperature plasma jet with a mass-average temperature  $T = 6100 \div 7300$  K with sample material compounds with different crystal structures are formed in the heat-affected zone within tens of seconds. A feature of SiAlON formation is the strong dependence of solid-phase reactions on the movement of point defects in the high-temperature fields created by the plasma jet. Because the reactivity of solids depends significantly on non-stoichiometry. As a result, this property was well manifested in the reactions solid-solid, solid-gas in our experiment.

X-ray diffraction analysis showed that the main phase is the compound  $\beta$ - SiAlON ( $\text{Si}_5\text{AlON}_7$  space group  $P6_3$ ). Also found traces of the original compounds  $\beta$ - $\text{Si}_3\text{N}_4$  and AlN compounds. In addition to the crystal phases, a halo belonging to the X-ray amorphous phase is fixed on diffractogram. Introduction of metallic powder into the charge REM-Fe(Co) led to the formation of additional lines on the diffractograms, which are  $\alpha$ -SiAlON.

### REFERENCES

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